

Delin 1.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2374

Job Sheet 200658



Part No: D2374

Job Qty: 36 pcs

Part Name: Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/13/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/14/19

Type: Stock

Description:

Note: DWG REV A IPP D 03.04.04 Reformat; Made on Cobra KJ/RF IPP Rev:E Now on Joosan Lathe 08-05-05
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Doosan - 1	36 pcs	10/14/19	10/14/19	1.00	5.93	Doosan - 1	19/10/11
120	QC 8	36 pcs	10/14/19	10/14/19	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	19-10-22
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	

DAS
65
9-89

Container No: S222117



Part: D2374

Job No: 200658

Serial No/Batch: S222117

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/22/19

Plex 9/13/19 1:54 PM Dart.Renwick.Jennifer

			QC 8 - 76		
130 Packaging 3-1 - Stock - B4B 36 pcs 58 ✓ Oscar OCT 23 2019	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B ✓	ST 006	
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - SA 36 pcs 58	10/14/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 006	
			QC 21 - SA - 70	21	
			QC 21 - SA - 53	9-89	

Part Op 100 - (Doosan Lathe) 1- Turn as per Folio FA156 Rev: _____ & Dwg D2374 Rev: _____ 2- Mill as per Folio FA156 Rev: _____
 Descriptions: _____ & Dwg D2374 Rev: _____ 3-Deburr per dwg D2374
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.000	Delrin Round Bar 1" Color: Black	4.5756 ft (.1271 ea)	100-Doosan - 1	521944

Job Allocations

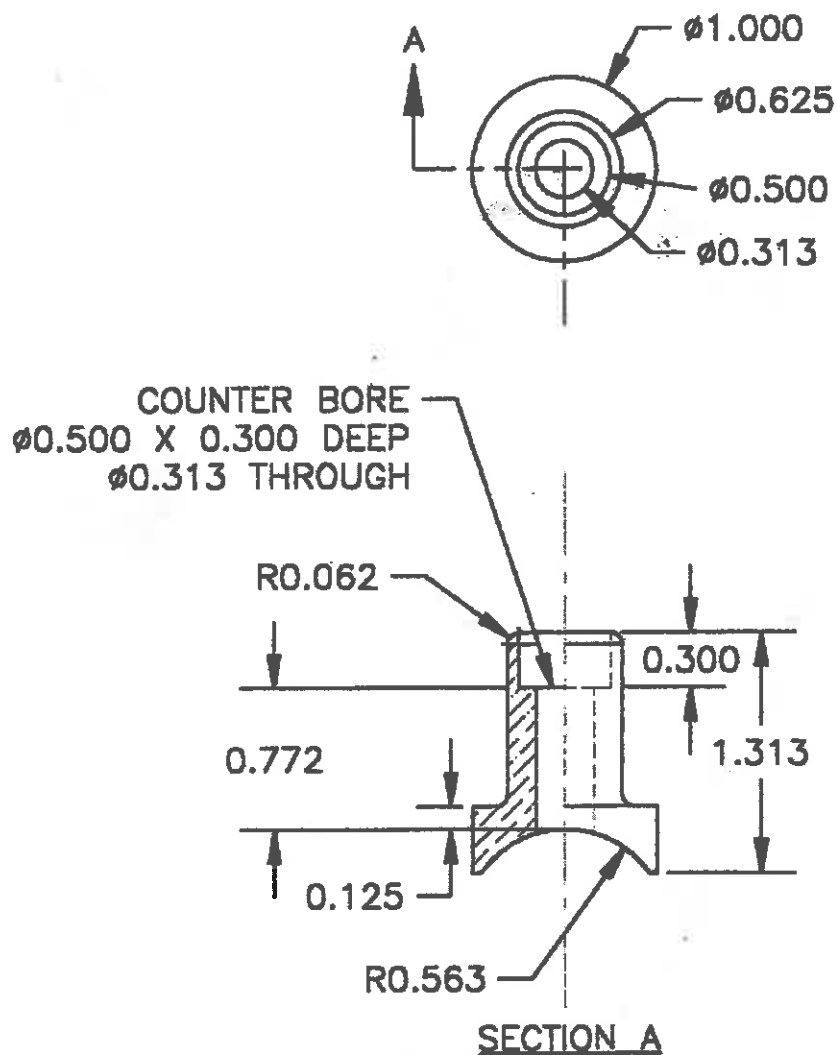
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	MDELRR1.000	5	18	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stud	1.000Inches ± 0.010	1.010 0.990		
2	Stud	0.625Inches ± 0.010	0.635 0.615		
3	Stud	0.500Inches $+ 0.005$ $- 0.000$	0.505 0.500	Diameter	
4	Stud	0.313Inches $+ 0.005$ $- 0.000$	0.318 0.313	Diameter	
5	Stud	0.062Inches ± 0.010	0.072 0.052	Radius	
6	Stud	0.300Inches ± 0.010	0.310 0.290		
7	Stud	1.313Inches ± 0.010	1.323 1.303		
8	Stud	0.125Inches ± 0.010	0.135 0.115		
9	Stud	0.772Inches ± 0.010	0.782 0.762		
10	Stud	0.563Inches ± 0.010	0.573 0.553	Radius	

Plex 9/13/19 1:54 PM Dart.Renwick.Jennifer



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED Bw	APPROVED	D2374	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:02:24	STUD	1:1	



MATERIAL: DELRIN BLACK